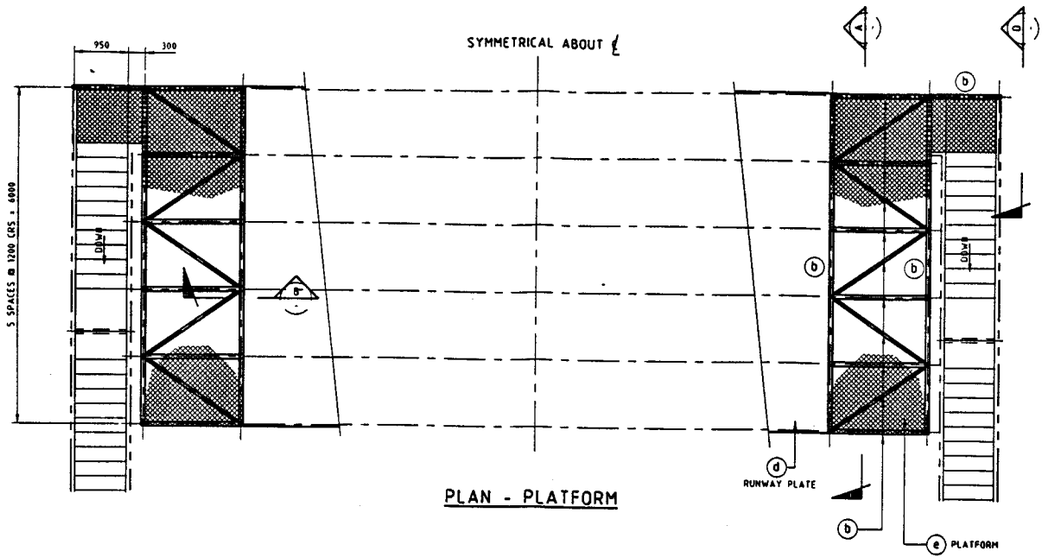
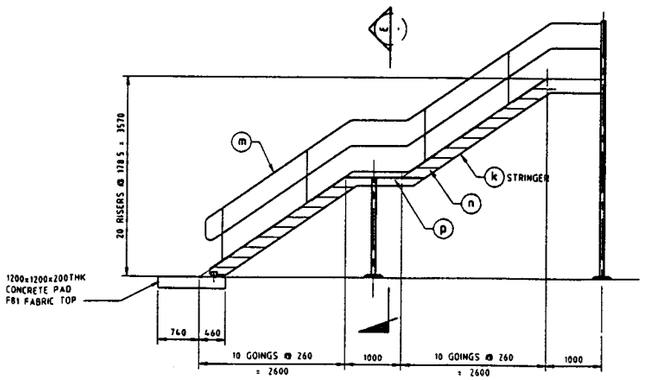
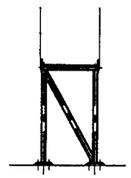


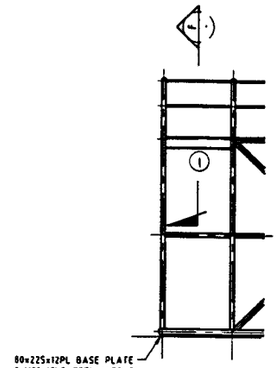
PLAN - PLATFORM



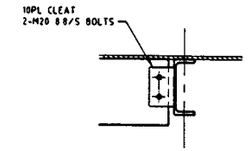
STAIR DETAILS



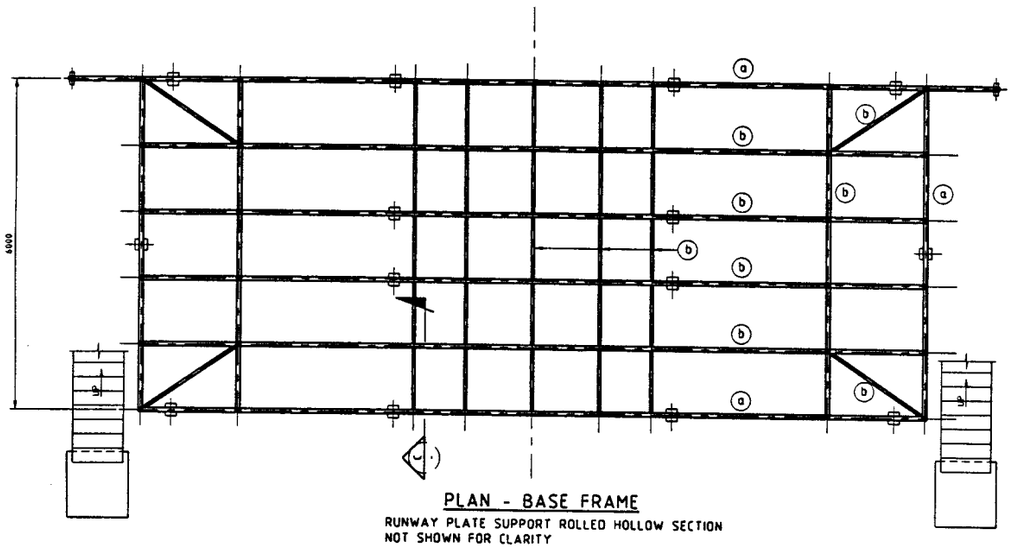
SECTION E



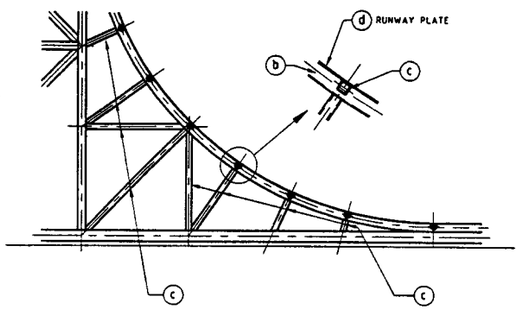
SECTION D



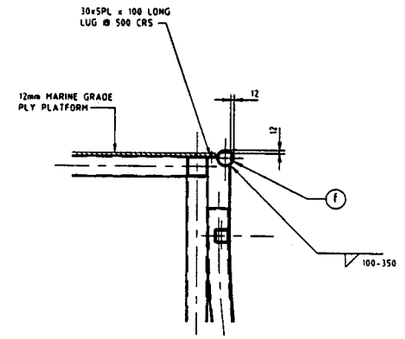
SECTION F
SCALE 1:10



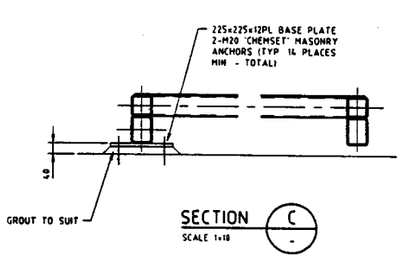
PLAN - BASE FRAME
RUNWAY PLATE SUPPORT ROLLED HOLLOW SECTION NOT SHOWN FOR CLARITY



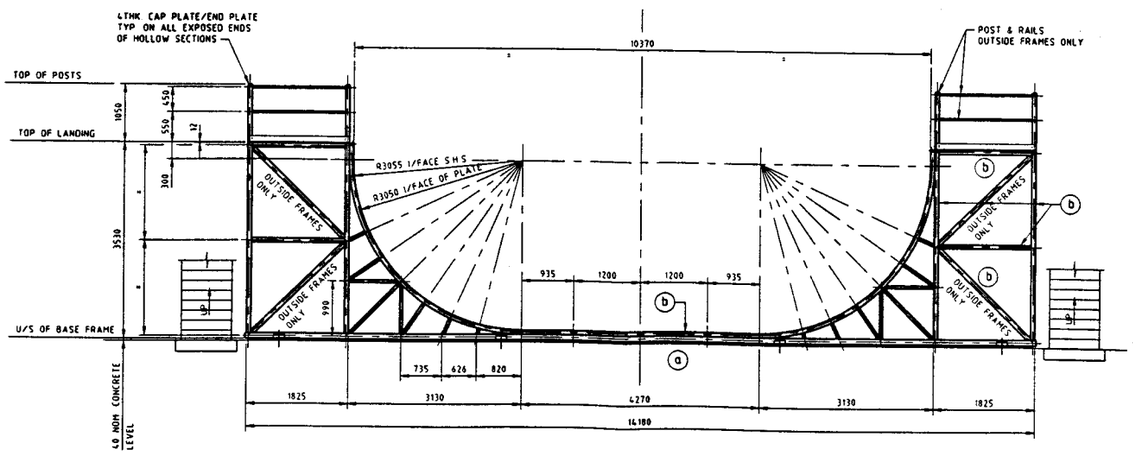
END ELEVATION
SCALE 1:25



SECTION B
SCALE 1:10

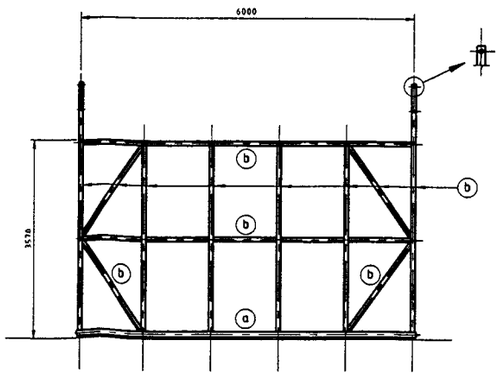


SECTION C
SCALE 1:10

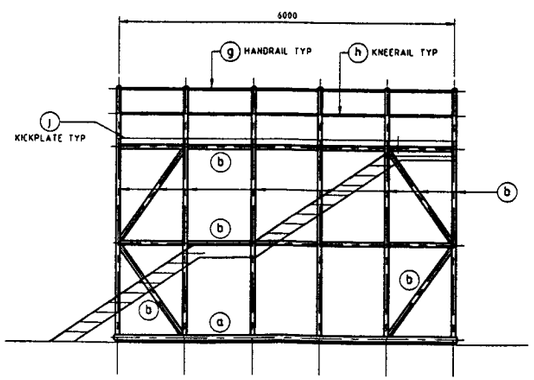


ELEVATION - TYPICAL SUPPORT FRAME

FABRICATOR TO DETERMINE LOCATIONS OF ANY SPLICES REQUIRED TO ENABLE SITE ERECTION ANY SITE WELDING OF RUNWAY PLATE TO BE GROUND SMOOTH ALL SURFACES EXPOSED TO SKATERS TO BE GROUND SMOOTH



SECTION A



END ELEVATION

MEMBER SCHEDULE	
MK No	MEMBER SIZE
a	100x75x5 RHS
b	75x75x5 RHS
c	50x50x4 RHS
d	5PLx605S
e	PLATFORM
f	50NBx4.5THK CHS
g	32NBx3.2THK CHS
h	25NBx3.2THK CHS
j	6PLx100
k	10FLx250
l	200x75 PFC
m	MONOWILLS TYPE SAL/SAR HANDRAIL
n	STAIR TREADS
p	PLATFORM

NOTES

1 ALL WORKMANSHIP & MATERIALS SHALL BE IN ACCORDANCE WITH AS1250 STEEL SHALL BE ORDINARY WELDABLE GRADE TO AS1204 STEEL STRENGTH TO BE GRADE 250 MIN

2 WELDING SHALL BE IN ACCORDANCE WITH AS15554 ELECTRODES SHALL COMPLY WITH AS1553 (E41XX U NO) WELDING SHALL BE 6mm CONTINUOUS FILLET WELDING, CONTINUOUS SEAM WELDING, OR BUTT WELDING AS REQUIRED CARE TO BE TAKEN NOT TO LEAVE POCKETS OR GAPS BETWEEN MEMBERS THAT WOULD ALLOW CORROSION

3 ALL STEELWORK FRAMING AND BACK OF RUNWAY PLATE SHALL BE PAINTED IN A THREE COAT PAINT SYSTEM TO THE SPECIFICATION PROVIDED EXPOSED RUNWAY PLATE TO BE LEFT UNPAINTED